



Dart Hawkesbury
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

store
D350-689-021
Job Sheet 167221



Part No: D350-689-021

Job Qty: 1 ea

Part Name: Dual High-Back Seat Installation - Energy Attenuating Seat Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/26/17

Job Tracking No:

Due Date: 11/20/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Heliswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/20/17	0.00	0.00	Start Up Stores/Pkg1		<i>Smb</i>
110	Packaging	1 pcs		11/20/17	0.00	0.00	Packaging1		<i>Smb</i>
120	QC	1 pcs		11/20/17	0.00	0.00	QC4		<i>M.P.</i>
125	DC	1 pcs		11/20/17	0.00	0.00	DC		<i>M.P.</i>
130	Packaging	1 pcs		11/20/17	0.00	0.00	Packaging3		<i>M.P.</i>
140	QC21-FG	1 Ea		11/20/17	0.00	0.00	QC21		<i>M.P.</i>

Part Op 125 - Photocopy bluefile and create labels per PPP D350-689-021 CHG006

Descriptions: 130 - Identify and pack for shipping as per PPP D350-689-021

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3018-1 ✓ F160666	1 ✓	3	0	0
	D3019-1 ✓ F161246	1 ✓	2	0	0
	D350-689-023 ✓ 50801761	1 ✓	1	0	0
	D350-689-043 ✓ 501008	1 ✓	0	0	0

11/12/17 A4671-1 5020101 ✓

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐
Part No. _____	
NCR No. _____	

Date: _____ Step #: _____

Description Work Order Deviation

Description Work Order Deviation	

Root Cause		OTHER :	
Environment	No Re-verification	Pressure/Forced	Drill Holes
Design	Operator	Bending	
Doc/Data	Offset/Setup	Centre Not Concentric	
Equip/Tooling	Supplier	Cracks	
Handling/Pre	Training	Crimp/Kink/Ripple/Wave	
Material	Use for Testing	Cuffs	
Internal Transport	Poor Information	Crushing	
Tribal Knowledge	Rushing	Heat Treat	
LOA	Product Improvement	Wave/Twist in Tube	
Substation	Process Improvement	Marks/Chatter	
Past Expiry Date	Manufacturing Process		
Misidentified	Past Due		

AGAINST DEPARTMENT/PROCESS

DART
AEROSPACE
S020179



Dual High – Back Seat Installation – Energy Attenuating Seat
Compatible

PART NO: D350 – 689 – 021

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/12/17

Job No: 167221

Positioned Wrong
Outside Dimensions
Over/Under tolerance
Part Incorrect
Part Lost/Missing
Part Moved
Drawing
Finish
Misread
Turning Sequence

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Email: sales@dartaero.com
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Misaligned/off center

Drill Holes

OTHER :



5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Qty -043	Part Number	Description
X						D350-689-011	DUAL HIGH BACK SEAT INSTALLATION, LH
1	X					D350-689-013	FLOOR PROVISIONS KIT
		X				D350-689-021	DUAL HIGH BACK SEAT INSTALLATION, LH
		1	X			D350-689-023	ENERGY ATTENUATING FLOOR PROVISIONS KIT
1				X		D350-689-041	DUAL HIGH BACK SEAT ASSEMBLY
		1			X	D350-689-043	DUAL HIGH BACK SEAT ASSEMBLY
				1	1	D3018-1	SEAT CUSHION
				1	1	D3019-1	BACK CUSHION
	1					D3025-1	BEAM
	1					D3026-1	CHANNEL
	1					D3027-1	CLIP
	1					D3027-3	CLIP
	1					D3027-5	CLIP
	4		4			D3027-7	CLIP
				4		D3028-1	STUD
				2		D3029-1	SPRING
				2		D3030-1	LOCK
	1					D3032-1	SPACER
	2					D3033-1	SEAT TRACK
	1					D3234-1	DOUBLER
	2					D3234-5	SPACER
					2	D3808-041	SEAT RAIL ASSEMBLY
					4	D3809-1	SLIDING BLOCK
			1			D3811-041	SEAT TRACK ASSEMBLY
	1		1			D4575-1	BEAM
	1		1			D4575-3	DOUBLER
				1	1	D4671-1	ARMREST CUSHION
				1	1	D5162-041	SEAT STRUCTURE ASSEMBLY
	52					MS20470AD4	RIVET
			9			MS21042L3	NUT (OR MS21042-3)
	12					MS21059L3	NUTPLATE
	2					MS24693-S273	SCREW
					8	MS24694-S3	SCREW
			9			MS24694-S50	SCREW
					4	MS24694-S148	SCREW
	6					MS27039-1-10	SCREW
	6					NAS1149D0332J	WASHER (OR AN960JD10L)
			9			NAS1149D0363J	WASHER (OR AN960JD10)